

- These drill and tap combinations produce a thread that is strong, yet easy to tap.
- 135° split point HSS drill bits ensure fast, precise drilling.
- High carbon steel plug taps are ideal for general purpose threading.
- Set includes T-Handle Tap Wrench and the following Taps and Drill Bits:
Taps (thread size):
•6 - 32 NC, 8 - 32 NC, 10 - 24 NC, 10 - 32 NF, 12 - 24 NC, 1/4" - 20 NC.
Drill Bits (size):
•7/64", No. 29 (.1360"), No. 25 (.1495"), No. 21 (.1590"), No. 16 (.1770"), 13/64".
- Replacement taps available on this page.
- Replacement HSS wire gauge drill bits available on page 1-27.



Tap & HSS Drill Bit Set

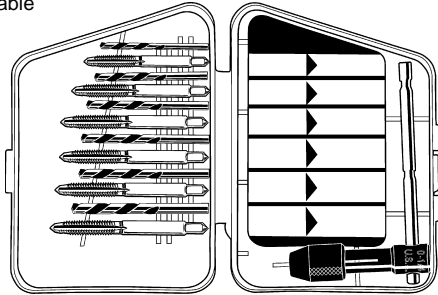
Part Number

1-80185

Unit: Set

Bulk: N/A

Manufactured By: American Tool



Plug Taps

Part Number Size

1-1118 **6 - 32NC**

1-1124 **8 - 32NC**

1-1128 **10 - 24NC**

1-1131 **10 - 32NF**

1-1132 **12 - 24NC**

1-1420 **1/4 - 20NC**

Unit: Each

Bulk: 5 Pcs.

Manufactured By: American Tool



- Contains top 5 machine screw and fractional sizes.
- Carded set.
- Set contains: general purpose taps, 5/8" hexagon-type dies and T-handle tap wrench (taps 0 to 1/4").
- Taps and Dies
Thread Size – Machine Screw and Fractional:
6 - 32 NC, 8 - 32 NC, 10 - 24 NC, 10 - 32 NF
1/4" - 20 NC



Fractional Tap & Hexagon Die Best 5 Set

Part Number

1-24605

Unit: Set

Bulk: N/A

Manufactured By: American Tool



- Contains top 5 metric sizes.
- Carded set.
- Set contains: general purpose taps, 5/8" hexagon-type dies and T-handle tap wrench (taps 3 to 6 mm).
- Taps and Dies
Thread Size – Metric:
3 mm - 0.50, 4 mm - 0.70, 5 mm - 0.80, 5 mm - 0.90,
6 mm - 1.00



Metric Tap & Hexagon Die Best 5 Set

Part Number

1-24604

Unit: Set

Bulk: N/A

Manufactured By: American Tool



- Removes broken bolts or screws from hard materials.
- Extractor is packaged with the correct size drill bit.
- Left hand cobalt drill bits.
- High speed drill bit ensures fast, clean drilling.



Spiral Extractor & Drill Bit — 537 Series Combo Packs

Part Number Extractor Drill Bit Size

1-53701 **EX-1** **5/64"**

1-53702 **EX-2** **7/64"**

1-53703 **EX-3** **5/32"**

1-53704 **EX-4** **1/4"**

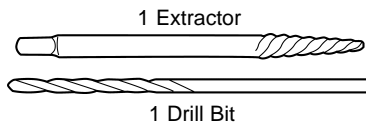
1-53705 **EX-5** **19/64"**

Material: High Carbon Steel

Unit: Set

Bulk: 3 Sets

Manufactured By: American Tool



- Set includes the following:

Spiral Flute Extractors Left Hand Cobalt Drill Bits

EX-1 **5/64"**

EX-2 **7/64"**

EX-3 **5/32"**

EX-4 **1/4"**

EX-5 **19/64"**



Spiral Extractor & Drill Bit Combo Packs — 10 pc Set c/w Metal Index

Part Number

1-11119

Unit: Set

Bulk: N/A

Manufactured By: American Tool

